

# PATENT ABSTRACTS OF JAPAN

(11) Publication number : 64-084318  
(43) Date of publication of application : 10.03.1989

(51) Int. Cl.

H01L 21/285

(21) Application number : 62-220144  
(22) Date of filing : 04.09.1987

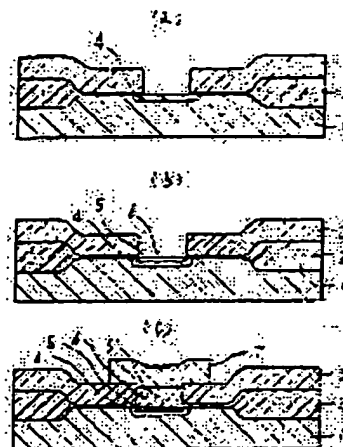
(71) Applicant : HITACHI LTD  
(72) Inventor : KOBAYASHI NOBUYOSHI  
SAITO MASAYOSHI  
SUZUKI MASAYASU

## (54) MANUFACTURE OF SEMICONDUCTOR DEVICE

### (57) Abstract:

**PURPOSE:** To completely fill a contact hole with W by forming a tungsten silicide or tungsten/tungsten silicide film on an Si by a reaction of WF<sub>6</sub> with the Si at the initial of the reaction, and then growing a W film by H<sub>2</sub> reducing reaction of the WF<sub>6</sub> thereon.

**CONSTITUTION:** A phosphorus glass film 3 is deposited on a thermal oxide film 2 on a P-type silicon crystalline substrate 1. Then, after 1 contact hole is formed at the film 3, As ions are implanted, and heated to form an N<sup>+</sup> type high concentration diffused layer 4 in the contact hole. A tungsten film 6/tungsten silicide film 5 are formed by a low pressure CVD method with WF<sub>6</sub> and N<sub>2</sub> on the contact. Thereafter, a tungsten film 6' is further grown on the contact by a low pressure CVD method with the WF<sub>6</sub> and H<sub>2</sub>. Subsequently, aluminum electrodes 7 are formed. Similar result can be obtained by employing a CVD oxide film silicon nitride, BPSG, SOG, etc., instead of the film 3.



## LEGAL STATUS

[Date of request for examination]  
[Date of sending the examiner's decision of rejection]  
[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]  
[Date of final disposal for application]  
[Patent number]  
[Date of registration]  
[Number of appeal against examiner's decision of rejection]  
[Date of requesting appeal against examiner's decision of rejection]  
[Date of extinction of right]

BEST AVAILABLE COPY

Copyright (C): 1998, 2000 Japan Patent Office

© EPDOC / EPO

PN - JP1064318 A 19890310  
PD - 1989-03-10  
PR - JP19870220144 19870904  
OPD - 1987-09-04  
TI - MANUFACTURE OF SEMICONDUCTOR DEVICE  
IN - KOBAYASHI NOBUYOSHI;SAITO MASAYOSHI;SUZUKI MASAYASU  
PA - HITACHI LTD  
IC - H01L21/285

© WPI / DERWENT

TI - Tungsten electrode burying method - by CVD of tungsten  
hexa:fluoride to form deposited tungsten using reaction with  
hydrogen NoAbstract Dwg 2/2  
PR - JP19870220144 19870904  
PN - JP1064318 A 19890310 DW198916 010pp  
PA - (HITA ) HITACHI LTD  
IC - H01L21/28  
OPD - 1987-09-04  
AN - 1989-118503 [16]

© PAJ / JPO

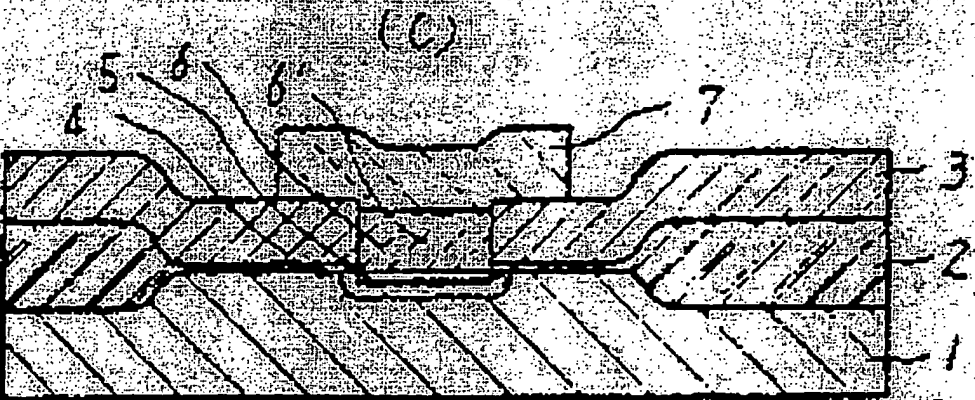
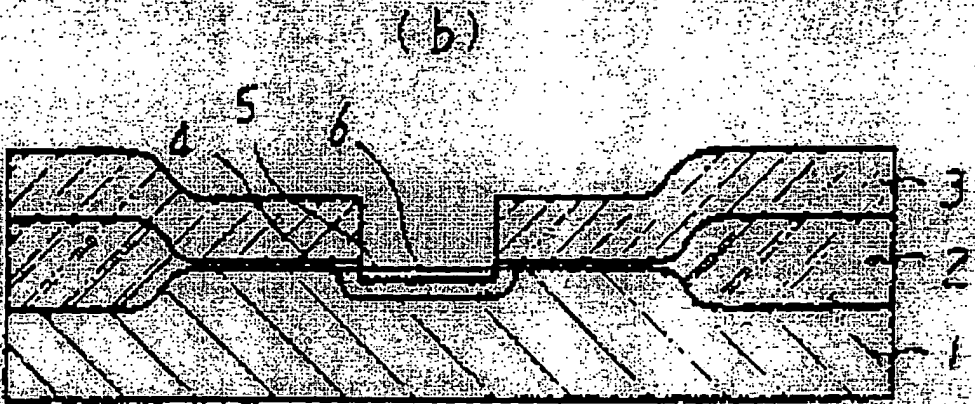
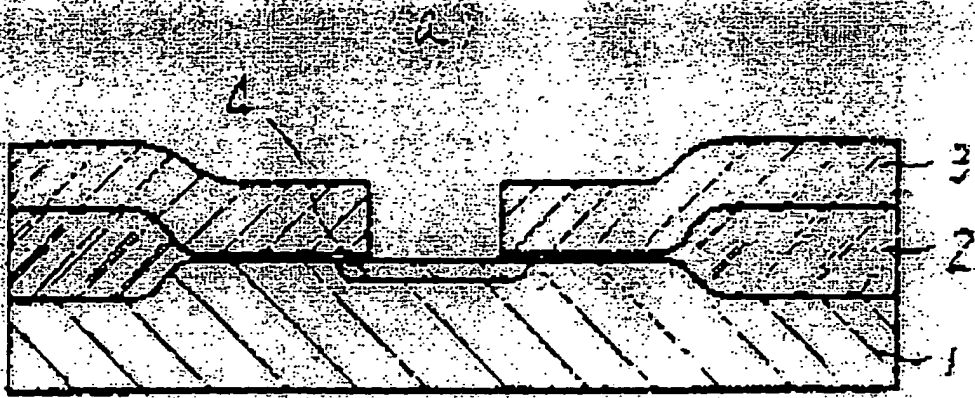
PN - JP1064318 A 19890310  
PD - 1989-03-10  
AP - JP19870220144 19870904  
IN - KOBAYASHI NOBUYOSHI; others:02  
PA - HITACHI LTD  
TI - MANUFACTURE OF SEMICONDUCTOR DEVICE  
AB - PURPOSE:To completely fill a contact hole with W by forming a  
tungsten silicide or tungsten/tungsten silicide film on an Si by a  
reaction of WF<sub>6</sub> with the Si at the initial of the reaction, and then  
growing a W film by H<sub>2</sub> reducing reaction of the WF<sub>6</sub> thereon.  
- CONSTITUTION:A phosphorus glass film<sup>3</sup> is deposited on a  
thermal oxide film<sup>2</sup> on a P-type silicon crystalline substrate 1.  
Then, after 1 contact hole is formed at the film 3, As ions are  
implanted, and heated to form an N<+> type high concentration  
diffused layer 4 in the contact hole. A tungsten film 6/tungsten  
silicide film 5 are formed by a low pressure CVD method with WF<sub>6</sub>  
and N<sub>2</sub> on the contact. Thereafter, a tungsten film 6' is further  
grown on the contact by a low pressure CVD method with the WF<sub>6</sub>

and H<sub>2</sub>. Subsequently, aluminum electrodes 7 are formed. Similar result can be obtained by employing a CVD oxide film silicon nitride, BPSG, SOG, etc., instead of the film 3.

I - H01L21/285

**BEST AVAILABLE COPY**

Best Available Copy



BEST AVAILABLE COPY